

# Work Order ID 65500

January 19, 2011 8:52:31 AM



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Item ID: D2067	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Connector					
Start Date: 1/19/11	Start Qty: 30.00		Cust Item ID:		
Required Date: 1/19/11	Req'd Qty: 30.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>W</u>	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2067	B								
130	Small Fab	0.00							
	Small Fab	0.00							
Small Fab	Memo								
	PULL FROM STOCK:								
	30 X D2067 B61895								
	1- Enlarge hole per dwg D2067 Rev B								
	2- Assemble per dwg D2067 Rev.B								
140	QC5- Inspect part completeness to step on W/O	0.00							
	QC	0.00							
Quality Control	Memo								
150	Identify as per dwg & Stock Location: <u>5</u>	0.00							
	Packaging	0.00							
Packaging	Memo								
	re-identify using new B/N								

30X

> m.d 11/01/19

10000  
+30

11/1/19SP (302)

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Item ID: D2067

Accept



Setup Start



Revision ID:

Stop



Item Name: Connector

Start Date: 1/19/11 Start Qty: 30.00



Cust Item ID:

Required Date: 1/19/11 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

11/01/19

NE

11-01-19

# Picklist Print

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Work Order ID: 65500



Parent Item: D2067

Parent Item Name: Connector

Start Date: 1/19/11

Required Date: 1/19/11

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:E 02.09.09 Re-format; Added AN960JD10□KJ IPP REV:F  
11.01.19 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2067

Manufactured

No

Each

0.0000

30



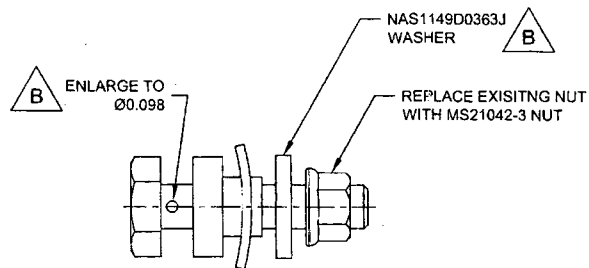
Connector



61895

W

# SPECIFICATION CONTROL DRAWING



## D2067 CONNECTOR

### NOTES:

- 1) MATERIAL: PURCHASED FROM ARENS.  
SUPPLIER P/N: FT319
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs

B	REFORMAT; ADD NAS1149D0363J WASHER & NOTE TO ENLARGED HOLE TO Ø0.098. REF. NCR#10-383	MB	11.01.17
A	NEW ISSUE	RF	99.04.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.01.17		

**DART AEROSPACE LTD**  
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2067  
 TITLE CONNECTOR  
 REV. B  
 SHEET 1 OF 1  
 SCALE NTS

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 - 2011-01-18